

Analysis Date: 03-02-2026

Re-test Date: 03-02-2029

## AMLODIPINE D4

### Identification

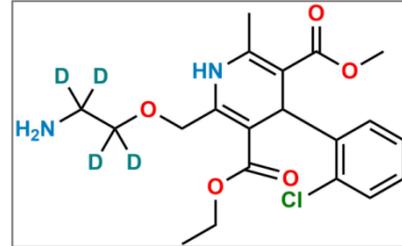
**Chemical Name** : 3-Ethyl 5-methyl 2-((2-aminoethoxy-1,1,2,2-d4)methyl)-4-(2-chlorophenyl)-6-methyl-1,4-dihydropyridine-3,5-dicarboxylate

**CAT No** : ALL-AM0-IMP 15

**CAS No** : 1185246-14-3

**Molecular Formula** : C<sub>20</sub>H<sub>21</sub>D<sub>4</sub>CIN<sub>2</sub>O<sub>5</sub>

**Molecular Weight** : 412.9



### Analytical Information

<b>Batch Number</b>	: ALL-AM0-IMP 15	<b>HPLC Purity</b>	: 98.00 %
<b>Solubility</b>	: USP Diluent / EP Diluent (MEOH)	<b>Potency</b>	: 96.51 %
<b>Appearance of Product</b>	: Off White Solid	<b>Mass</b>	: Confirm
<b>Long Term Storage</b>	: 2-8 °C	<b>IR Analysis</b>	: Confirm
<b>Weight Loss By TGA</b>	: 0.364 %	<b><sup>1</sup>HNMR</b>	: Confirm
<b>Residue Of Ignition</b>	: 0.745 %		

### Additional Information

**%Potency** = [100 - (Weight Loss By TGA % + Residue Of Ignition %) × Chromatographic Purity%]/100 =  
 [100 - (0.364 + 0.745) × 98.00]/100 = 96.51 %

**Recommendation** : Released

	Department	Name	Signature
Prepared and Reviewed by	Analytical	Mr. Vipul Khadase Jr. Executive	
Approved By	QA&QC	Dr. Ashish Keche Director QA&QC	

**Attachment** : HPLC, Mass, <sup>1</sup>H NMR, IR, TGA

**Shipping Condition** : All Product are stable to be shipped at room temperature, unless otherwise specified

### Corporate Office